



Charles P. Ballod, PE Practice Leader

UIC Presentation (Movie) with Bill Decker













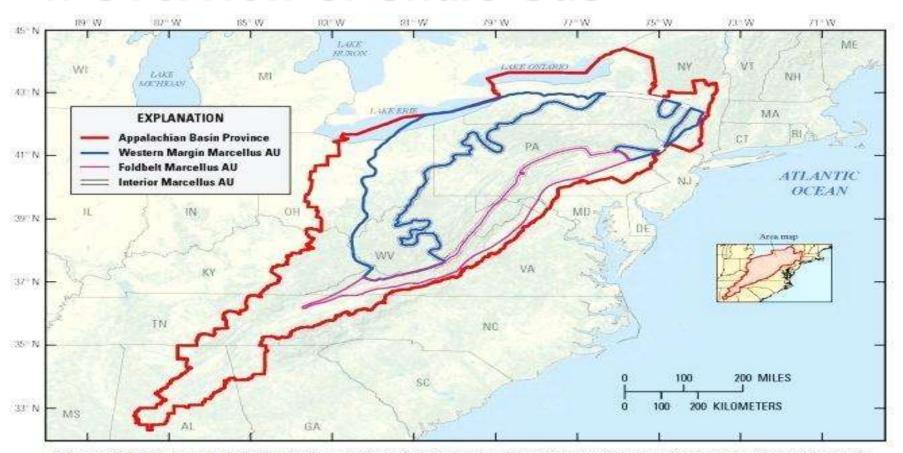


Reference: USGS, Assessment of Undiscovered Oil and Gas Resources of the Devonian Marcellus Shale of the Appalachian Basin Province, 2011





1. Overview of Shale Gas



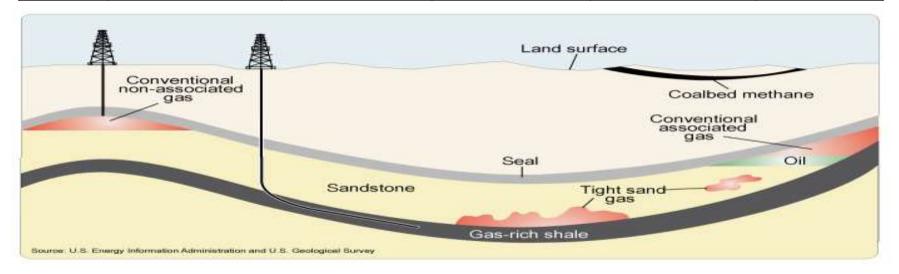
Reference: USGS, Assessment of Undiscovered Oil and Gas Resources of the Devonian Marcellus Shale of the Appalachian Basin Province, 2011





What is unconventional gas?

	Coal	Oil	Natural Gas	Nuclear	Renewables
Туре	Anthracite & Bituminous	Oil, shale oils, tar sands	Conventional & Unconventional		Solar, windmills, geothermal
Issues	Strip mines, black lung, acid mine drainage, mine fires, explosions, Sulfur air pollution, groundwater contamination, venting and flaring of gas	Explosions, Drill Cuttings, Lot of leftover drill holes in PA and cleanup, groundwater contamination, venting and flaring of gas	Groundwater contamination, Explosions, Drill cuttings and fracing fluids	Steam and Radioactive material leftover, Meltdown (China Syndrome)	To be identified



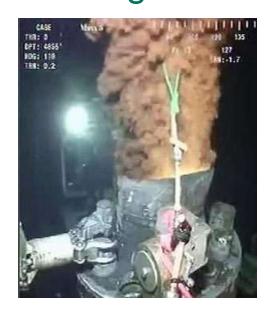




What is natural and unconventional gas?











Gas is the stuff that is leftover!

Source: Internet





What is natural and unconventional gas?



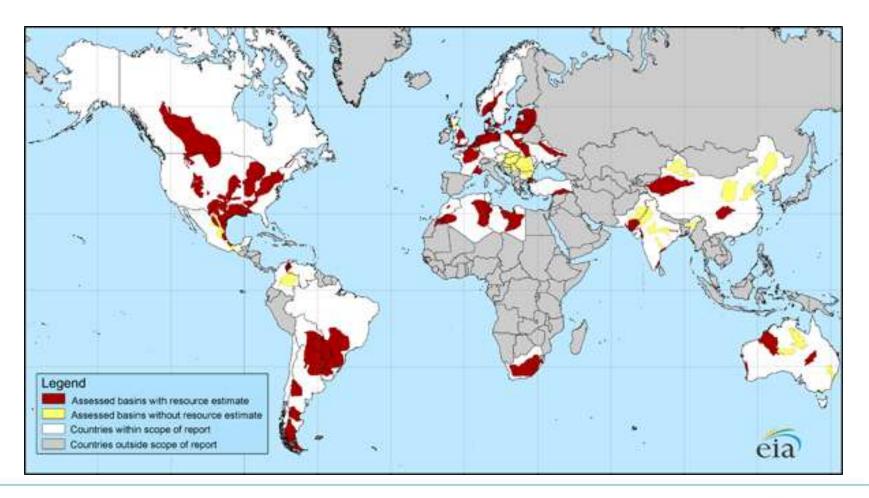


Natural Shale and Carbon Shale





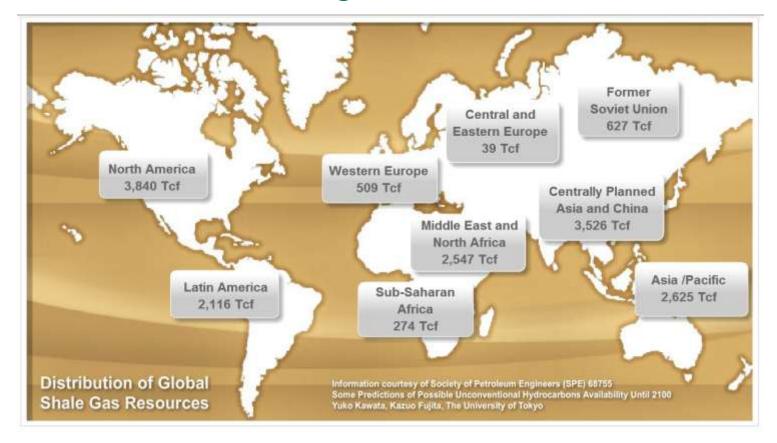
Where is the Gas?







How much gas is there?

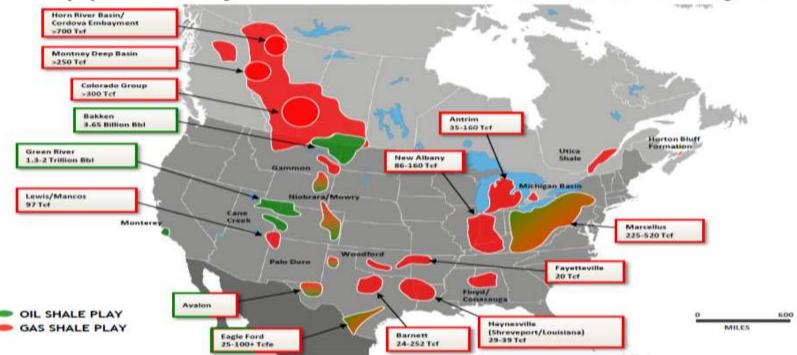






How much gas is there?

Opportunity: North American Shale Plays



~2300 TCF (85% Shale Gas)
"100 years of Natural Gas" U.S. Consumption 23 TCF/y

Source: U.S. Energy Information Administration based on data from various published studies.





What can we use the gas for?



- HOME HEATING
- POWER INDUSTRY ... clean burning
- PLASTICS ... polyethylene
- FUEL FOR VEHICLES







Source: Internet











- UPS over 900 CNG vehicles
- Waste Management 1000 trucks 50 fueling stations
- Republic Waste 226 trucks and fueling stations









Clean Burning Compressed Natural Gas is becoming a larger part of our transportation systems

Sources:

http://www.environmentalleader.com/2010/01/20/ups-adds-245-green-cng-trucks/ http://www.chron.com/business/article/The-cargo-is-still-garbage-but-the-fuel-is-3550278.php http://www.environmentalleader.com/2010/04/05/republic-services-adds-226-natural-gas-trucks/

March 2011 12





What makes unconventional gas viable?

Economics

\$100+ /barrel of crude



\$3.50+/gallon at the pump



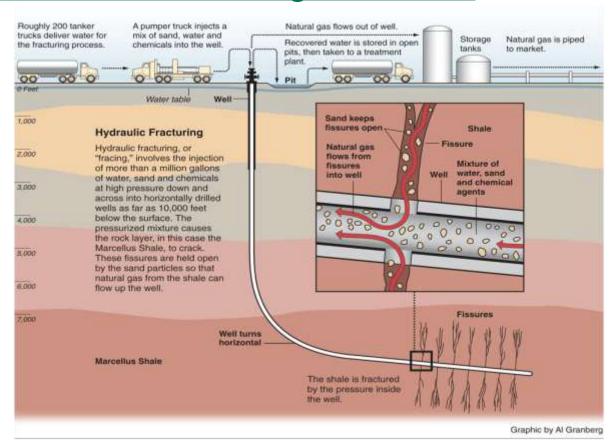




What makes unconventional gas viable?

Fracing

- Hydrofracing ... blasting shale since 50 years
- Fracing used to enhance groundwater regime at landfills
- Each Shale gas well is developed by fracing and utilizes 3 to 4 million gallons of water per well.

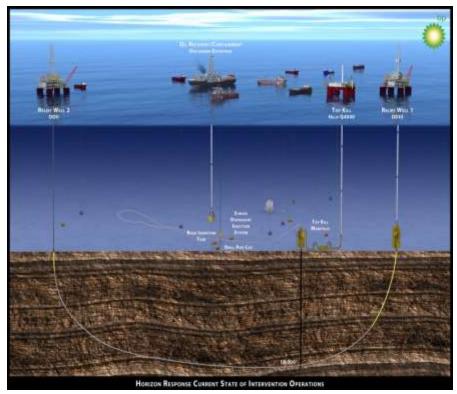






What makes unconventional gas viable?

Directional Drilling



Gulf of Mexico BP Well 252

Appalachian Basin Gas Drilling

- There are 5 to 7 wells per one drill pad.
- Up to 1200 tons of drillings per pad
- Up to 11,000 feet deep
- Drilling through many geologic formations
- Vertical and Horizontal Directional Drilling



March 3, 2014 15



Pennsylvania has been in the heart of our Energy

Production



Western Pennsylvania Shallow Gas Production



Pennsylvania was once first in Coal production

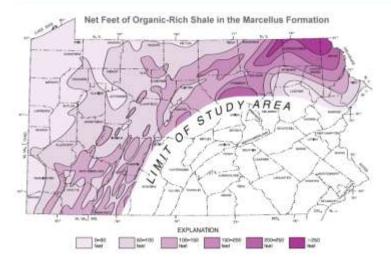


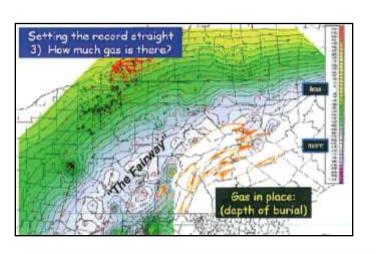
1857 First Oil Well In Pennsylvania

Source: Internet









Pennsylvania Shale gas facts:

- Under 34 Million Acres of land
- 50 to 586 Trillion CF of gas Marcellus with current estimates of 84 trillion CF Marcellus and Utica 38 Trillion CF gas and 940 million barrels of oil
- Use hydrofracing (fracing) process for gas removal ... Fracing technology since 1940
- Depths to 11,000 feet in Utical formation
- Disposal of Waste drillings covered under PADEP Title 25 regulations

Source: http://geology.com/articles/marcellus-shale.shtml

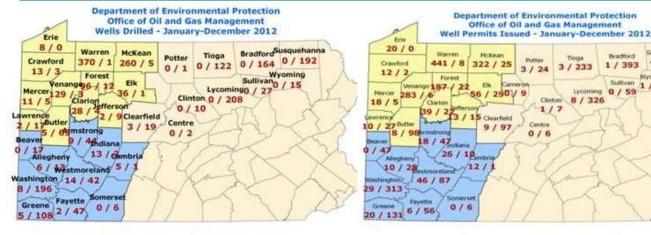


March 3, 2014 17



Bradford

1 / 393

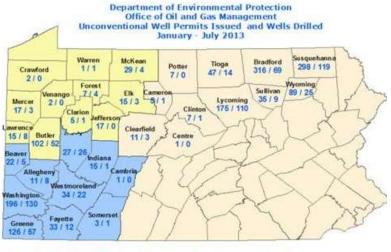


In Pennsylvania in 2012 there were 1365 Shale wells drilled and 2484 permits issued ... 1 year

(Conventional) - 1025 + (Unconventional) - 1365 = Total - 2390 Updated 01/04/2

Conventional - 1606 . Unconventional - 2484 . Total - 4090

Updated 01/09/2013



Unconventional Permits Issued - 1671 Unconventional Wells Drilled - 689 Updated 08/16/2013

In Pennsylvania in 2013 there were 689 Shale wells drilled and 1671 permits issued ... 6 mos.

Over 350,000 oil and gas wells have been drilled in PA

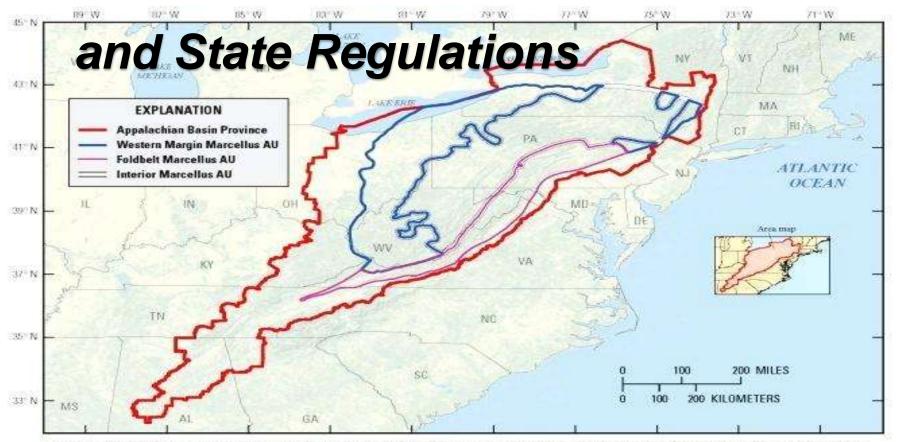
Source: http://www.portal.state.pa.us/portal/server.pt/community/marcellus shale/20296

March 3, 2014 18





2. Drilling Wastes, Wastewater (UIC)

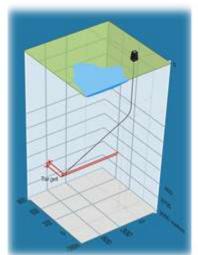


Reference: USGS, Assessment of Undiscovered Oil and Gas Resources of the Devonian Marcellus Shale of the Appalachian Basin Province, 2011









Drilling Wastes ... Drill Cuttings

Analytical Results ... vary greatly but are consistent with vertical or top-hole drillings. Horizontal portion of the wells generally have constituents that need to be landfilled.

Physical properties of top-hole (vertical) drill cuttings include high moisture content but only 11.5% to 15.9% fines (passing the #200 sieve)

Source: Confidential Client







Laboratory testing results

Grain size classifications include:

- SW Well-graded sands, gravelly sands, little or no fines
- SM Silty sands, sand-silt mixtures
- SP-SM Poorly graded sands, gravelly sands, little or no fines to silty sands, sand-silt mixtures

Internal Friction Angles 36.5 and 37.8 degrees.

Conclusion: This shows that there is a potential for reuse in construction material applications after dewatering.

Source: Confidential Client





<u>Underground Injection Control (UIC) wells</u> of Shale Wastewater

This has been a hot topic in Pennsylvania as each well develops approximately 1 million gallons of fracing water that is to be treated and/or reused.

- Prevalent in Ohio and other States
- Not prevalent in Pennsylvania



March 3, 2014 22





UIC Overview



UIC Purpose:

Manage 'flowback' or produced water from gas and oil production

UIC Elements:

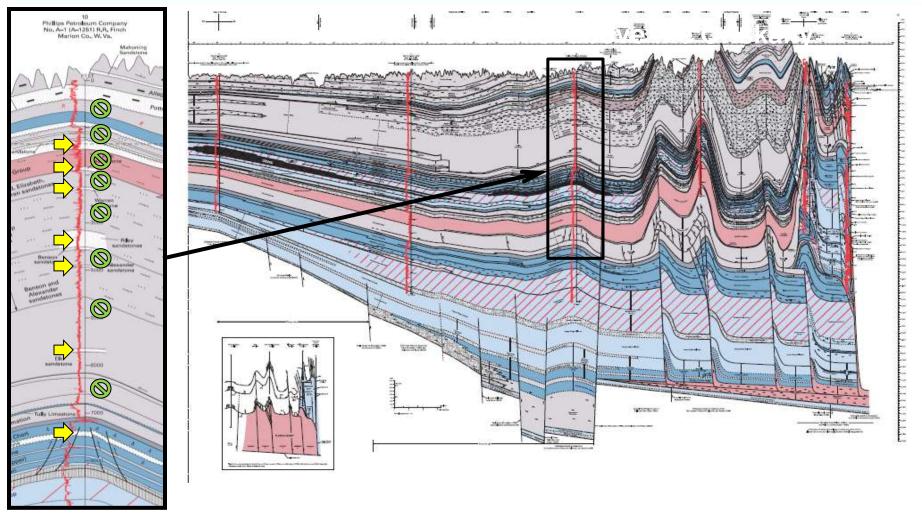
- Injection well infrastructure
- Suitable injection target formation
- Confining layers that serve to contain injected fluids

Successful UIC Installation:

- Protects public, environment and drinking water resources
- Has the capacity to handle economically feasible volumes of flowback / produced waters
- Meets regulatory requirements











Underground Injection Control Wells (Movie)

25

March 3, 2014





Waste Disposal is being overshadowed by:

- Frac water needs (SRBC & DRBC Watersheds)
- Waste Water issues (Reuse or treat and discharge)
- Infrastructure issues (Roads, Site Planning, Transportation etc.)

208 West Third Street, Suite 101 Williamsport, PA 17701-6448 December 7, 2009

Northcentral Regional Office

570-327-3740 Fax. 570-327-3420

Residual Waste Transporters

Re: Waste Gas Well Fracturing Fluids Waste Transportation Vehicle Inspections

Dear Waste Transporter:

The Department of Environmental Protection (Department) is providing you with information concerning the inspection of waste transportation vehicles that transport gas well fracturing fluids in Pennsylvania to any storage, processing or disposal area or other well site for reuse. Pursuant to the Solid Waste Management Act, 35 P.S. § §6018.101 - 6018.1003 gas well fracturing fluids are considered residual waste and must be managed in accordance with applicable laws.

The Department will be conducting inspections jointly with the Motor Carrier Safety Awareness Program (MCSAP) team comprised of the Pennsylvania State Police and Penn DOT. Violations that are found during these inspections are subject to civil penalties, with each violation being a separate offense.

I wish to advise you, or the company you are employed by, that the following requirements must be met if you transport gas well fracturing fluids in Pennsylvania.

PADEP: "Pursuant to the Solid Waste Management Act, 35 P.S. § § 6018.101 - 6018.1003 gas well fracturing fluids are considered residual waste and must be managed in accordance with applicable laws."

March 3, 2014 26





Pennsylvania Waste Regulations

1. Drilling Wastes can be disposed of at the well site under PADEP Title 25, Part 1, Subpart C, Article I, Chapter 78 (Oil and Gas Wells) ... § 78.61, 62, 63 and 83

Allow for drill cuttings to be disposed of:

- •At the well drilling site
- •By Pit disposal method
- By Land application method
- •With Free liquids removed
- Drillings are not contaminated
- Offset Buffer criteria applies
- •If classified as residual waste, may dispose of drill cuttings in a onsite lined pit or land applied into the top six inches of topsoil
- Drilling Waste can be disposed at an offsite landfill permitted under Title 25, Part 1, Subpart C, Article VIII, Chapters 271 to 273 as a Municipal Landfill as a Special Waste or under Title 25, Part 1, Subpart C, Article IX, Chapters 287 to 289 as a Residual Waste Landfill as a residual waste.
- 3. Drilling waste can be applied to be used a beneficial waste under a PADEP General Permit Title 25 § 271.821 and § 287.621



March 3, 2014 27



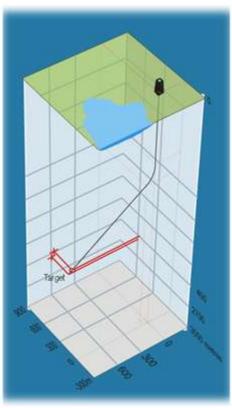


Radiation from Drill Cuttings



Every landfill now has their own radiation detectors that every load has to pass through. The radiation detectors are very sensitive and may be set off by things like the truck driver who has had a medical procedure. Usually, the particles in the load are small and may be the size of a sand grain but this may be different as we are looking at a potential layer of earthen material.

Generally, a contaminated load that has set off the detector is not sent to the landfill but is put in a "time out" pen or fenced in area until someone can determine what to do with the load. A load will be excavated for the contaminated particles at the landfill or other area, looking for the radioactive particles with a handheld wand. The radioactive material is isolated and goes to a hazardous waste site like Model City and the rest of the load is cleared for landfilling.



Examples of <u>waste containing radioactive material may include solid waste from naturally</u> <u>occurring radioactive material in soil and rocks</u>, All radioactive material that is accepted by the solid waste facility for disposal must be managed according to specific DEP regulations.





One-Stop-Shop Pennsylvania Regulations





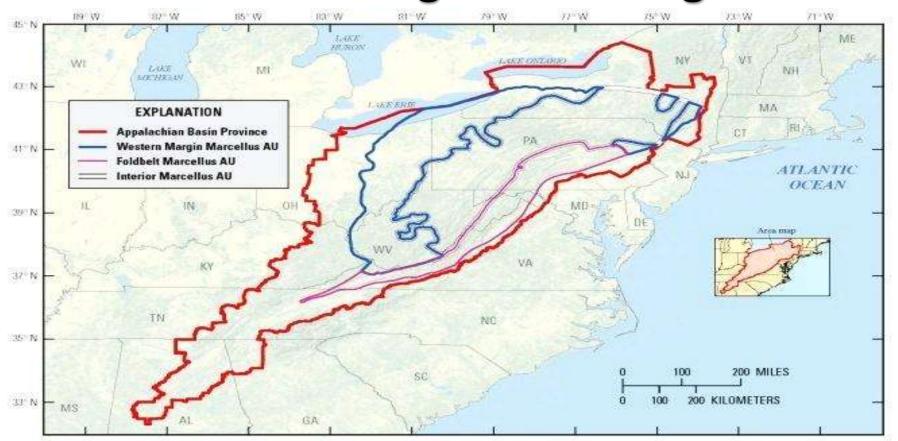
PADEP Chapter § 287.132

EPA Method 9095, The Paint Filter Test





3. Waste Management Program



Reference: USGS, Assessment of Undiscovered Oil and Gas Resources of the Devonian Marcellus Shale of the Appalachian Basin Province, 2011





Processes Generating Wastes & Recyclables

1. GAS WELL PAD





2. COMPRESSOR STATIONS

3. METERING STATIONS



4. PIPELINE CONSTRUCTION







GAS WELL PAD WASTE STREAMS

- 1. Drilling wastes
- 2. Well completion wastes
- 3. Production well wastes









GAS WELL PAD WASTE STREAMS

- Air Drill Cuttings
 - (Includes drill cuttings, tank cleanouts, and low gravity solids.)
- Water-based Mud Drill Cuttings
 - (Includes drill cuttings, tank cleanouts, and low gravity solids.)
- Oil-based Mud Drill Cuttings
 - (Includes drill cuttings, tank cleanouts, and low gravity solids.)
- Cement Returns
- Generated Municipal Waste
 - (Includes office and lunchroom waste and refuse, with no oil filters, oily rags or residues.)
- Secondary Containment Water
 - (Clean rainwater sampling and analysis dependent on disposal options.)
- Boiler Water Blowdown
- HDPE Liner
 - (Includes all geosynthetics used for secondary containment.)
- Clean Liner Sand
 - (Sand associated with HDPE liner and secondary containment on a site that did not experience any spills)
- Potentially Impacted Liner Sand
 - (Sand associated with HDPE liner and secondary containment on a site that did experience a spill.)
- Grey Water
 - (Includes sewage and septic wastes.)
- Contractor Generated Municipal Waste
 - (Includes office and lunchroom waste with no oil filters, oily rags, or residues.)
- Contractor Generated Residual Waste
 - (Includes refuse, oil filters, and oily rags.)
- Contractor-Generated Waste Oil
- Spill Cleanup Waste Material
 - (Includes soil, liner sand, water, or absorbent material impacted with glycols, boiler blowdown water, oil, waste oil, or fuel oil.)
- Other Spill Residues
 - (Includes soil, liner sand, water, or absorbent material impacted with any other chemical compound used onsite.)
- Flowback Sand & Sludge
- Flowback Water

(for reuse in fracing)

- Produced Water
- (to be recycled)







AIR DRILLING WASTE DIAGRAM (Surface to Kickoff) AIR RAINWATER FROM SECONDARY CONTAINMENT CENTRIFUGE ACTIVE TANK WATER SHALE SETTLING SUCTION SAND STORAGE SHAKER TANK TANK Cuttings TANK VESSEL TANK WELL REUSE AT Shale Bin OTHER WELLS OR WELL SITES LOW GRAVITY SOLIDS LANDFILL CLEAN OUT SOLIDS CONTINUOUS FLOW SOLIDS Additional Waste Streams from Vertical Air Drilling Process: CONTINUOUS FLOW WATER Solid Waste and Refuse Waste Oil Filters Oily Regs Cement Returns Grey Water

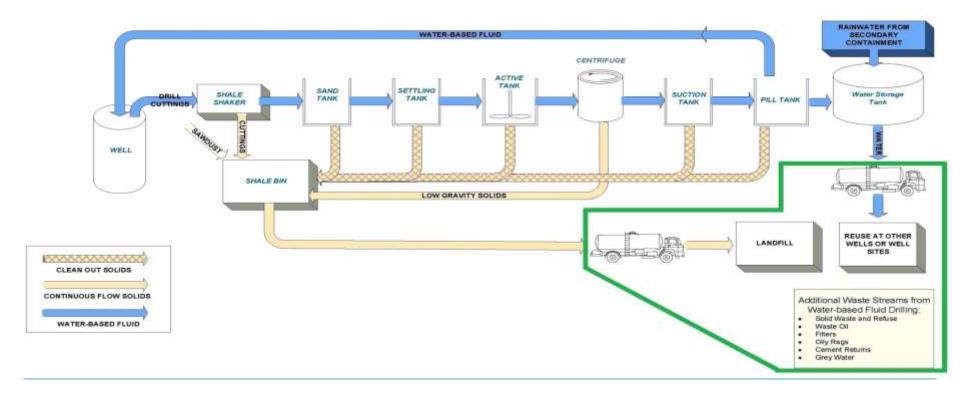




1. Gas Well Pad Drilling Waste Streams

WATER-BASED FLUID DRILLING WASTE DIAGRAM

(Surface to Kickoff)



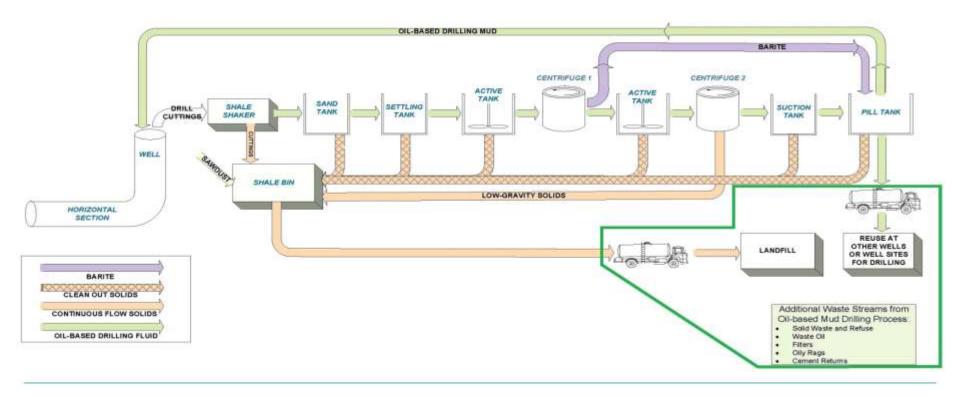




1. Gas Well Pad Drilling Waste Streams

OIL-BASED MUD DRILLING WASTE DIAGRAM

(Kickoff to Total Depth)





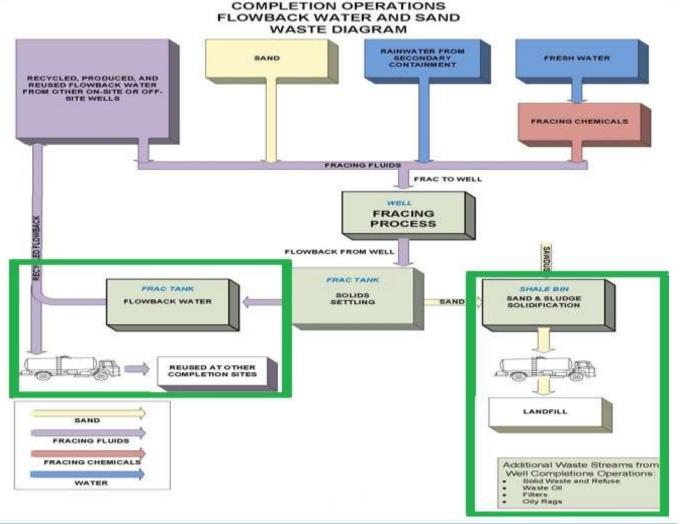


2. Well

Completion

Wastes

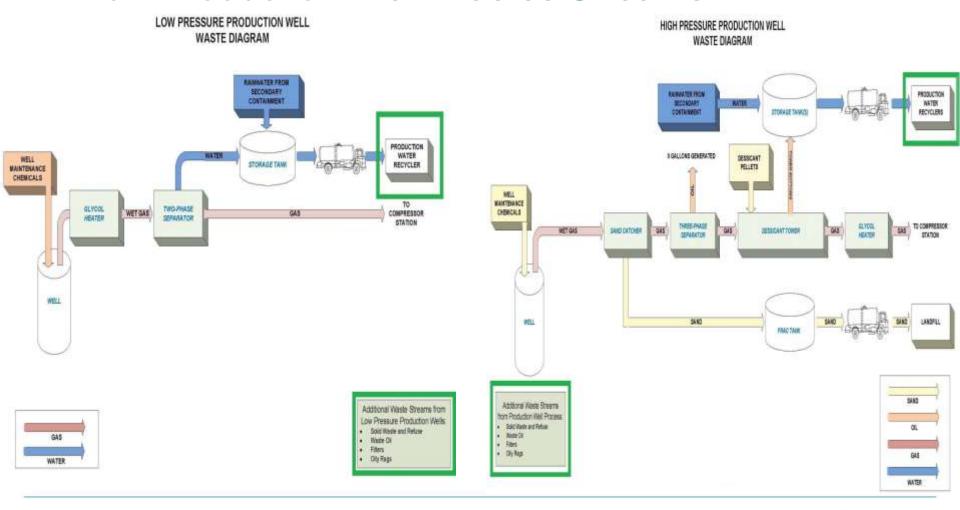
Streams







3. Production Well Wastes Streams







COMPRESSOR STATION WASTE STREAMS

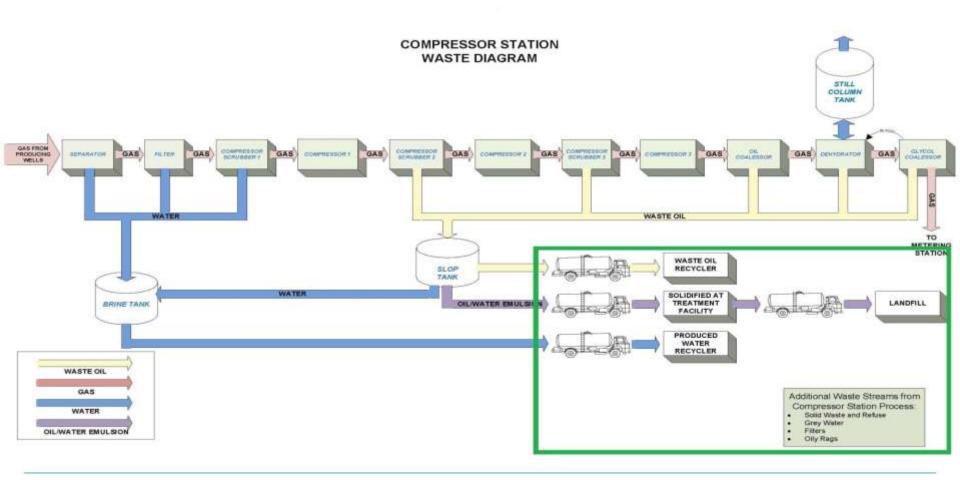


- Produced Water (to be recycled)
- Slop Tank Oil/Water Emulsion
- Waste Oil
 (Waste oil from compressors and engines.)
- Secondary Containment Water (Clean rainwater – sampling and analysis dependent on disposal options.)
- Generated Residual Waste (Includes plant waste, maintenance waste, filters, and oily rags.)
- Grey Water (Includes sewage and septic wastes).
- Spill Cleanup Waste Material (Includes soil, water, and absorbent material impacted with produced water, glycols, oil, waste oil, or fuel oil.)
- Other Spill Residues and Impacted Soil (Spills from any other chemical compound used onsite.)





COMPRESSOR STATION WASTE STREAMS







METERING STATION WASTES



Reference Website: http://www.diamondkey.com/docs/TAS-009-AN-01.pdf

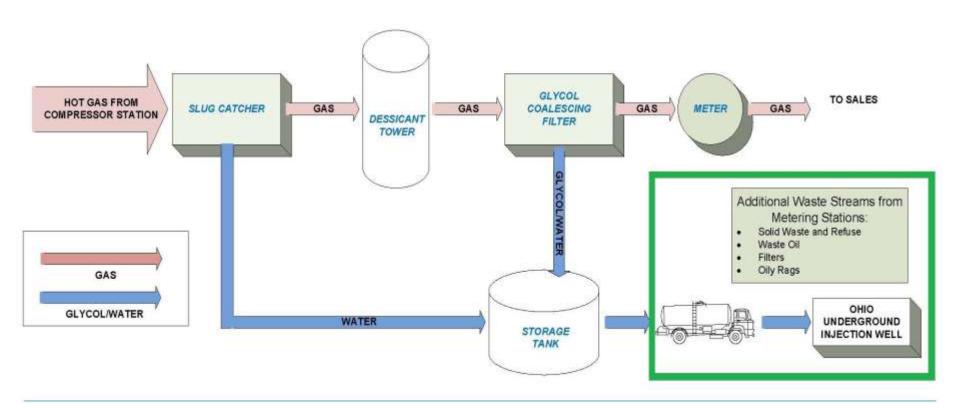
- Generated Residual Waste
 (Includes plant waste, maintenance waste, filters, and oily rags.)
- Secondary Containment Water (Clean rainwater sampling and analysis dependent on disposal options.)
- Grey Water (Includes sewage and septic wastes.)
- Spill Cleanup Waste Material
 (Includes soil, water, and absorbent material impacted with glycols, oil, waste oil, or fuel oil.)
- Other Spill Residues and Impacted Soil
 (Spills from any other chemical compound used onsite.)





METERING STATION WASTE STREAMS

METER STATION WASTE DIAGRAM







PIPELINE CONSTRUCTION & HORIZONTAL DIRECTIONAL DRILLING WASTE STREAMS



- Drill Cuttings
- Drilling Mud
- Contractor-Generated Waste Oil
- Contractor Generated Residual Waste (Includes filters and oily rags.)
- Contractor Generated Municipal Waste

 (Includes office and lunchroom waste with no oil filters, oily rags or residues.)
 Municipal Waste such as office refuse and lunch room waste are not Pennsylvania residual wastes.
- Grey Water

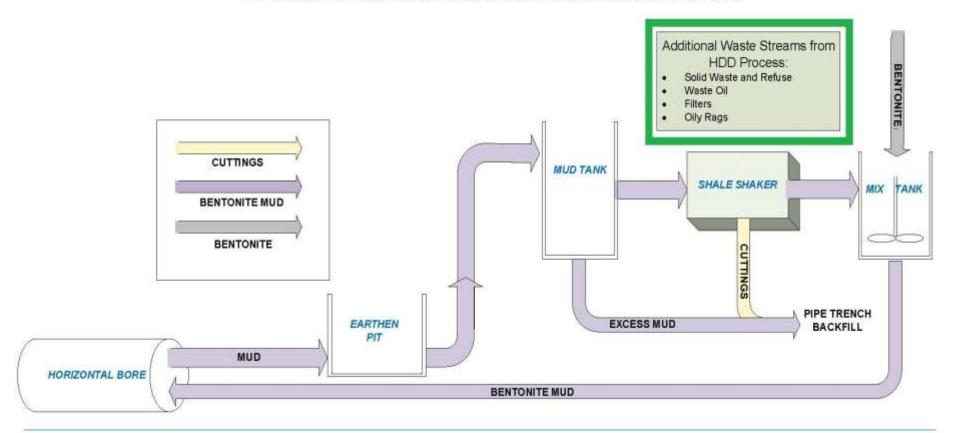
 (Includes sewage and septic wastes.)
 This is not a
 RCRA or Pennsylvania Hazardous Waste or a
 Pennsylvania Residual Waste. There is no
 Pennsylvania RWC number.
- Spill Cleanup Waste Material
 (Includes soil, water, and absorbent material impacted
 with oil, waste oil, or fuel oil.)
- Other Spill Residues and Impacted Soil
 (Spills from any other chemical compound used onsite.)





PIPELINE CONSTRUCTION

PIPELINE HORIZONTAL DIRECTIONAL DRILLING DIAGRAM







Pennsylvania Waste Management Guide

Date

Table of Contents

Introduction	1
Glossary of Terms	2
Drilling Waste Streams	3
Well Completion Waste Streams	7
Production Well (High and Low Pressure) Waste Streams	11
Compressor Station Waste Streams	13
Metering Station Waste Streams	16
Pipeline Construction & Horizontal Directional Drilling Waste Streams	18
Appendix A – Waste Manifesting Procedures	29
Appendix B – Approved Disposal Facilities	31
Note: Refer to Appendices B-1 through B-4 for specific disposal facility information. Appendix B-1 – Landfills. Appendix B-2 – Produced W Recycling Facilities.	ater 31
Appendix B-3 – Used Oil Recyclers. Appendix B-4 – Other Treatment a Transfer Facilities for Slop Tank Oil/Water Emulsion.	ind 31
Appendix B-1 – Landfills	32
Appendix B-2 - Produced Water Recycling Facilities	34
Appendix B-3 – Used Oil Recyclers	37
Appendix B-4 – Other Treatment and Transfer Facilities for Slop Tank C Emulsion	il/Water 38
Appendix C - Approved Haulers	41
Appendix D – Approved Laboratories	43

Appendix E - Chart of Approved Water Management & Disposal Practices	44
Appendix F – Approved Waste Environmental Consultants and Sampling Contractors	45
Appendix G – Discharge of Collected Surface Run-on/Run-off Water SOP	46
Appendix H - PA Residual Waste Reporting Requirements	47





Glossary of Terms

Term	Definition
Air Drilling	Drilling method that uses compressed air to remove drill cuttings and tophole water.
Cement Returns	Waste cement that returns to the surface during well case cementing operations.
Centrifuge	Equipment that uses centrifugal force to separate drill cuttings and fines from water-based and oil-based drilling mud.
Coalescor	Equipment used to separate oil from water that is in an emulsion.
Deduster Vessel	Equipment used in air drilling process to prevent dust generation at the surface.
Dehydrator	Equipment used to reduce the water vapour concentration in gas.
Desiccant Pellets	Pellets designed to reduce the water vapour concentration in gas.
Desiccant Tower	Tower containing desiccant pellets.
DOT Approved Bulk Shipping Container	Containers approved for over-the-road hauling. Examples include roll-off containers, drums, vac-trucks, and tanker trucks.
Drill Cuttings	Soil and rock fragments generated during drilling operations.
Drilling Mud	Water-based or oil-based drilling fluid delivered to the well under pressure to coat the well bore and flush drill cuttings to the surface.
Floc Water	Water treated with a clarifying agent that forms a flocculent as part of the process to remove suspended solids.
Flowback Water	Used hydraulic stimulation fluid (i.e., fracing fluid).
Flowback Sand	Sand that was used in the fracing process that is brought to the surface.
Fracing Fluid	A mixture of water, sand and friction reducing and disinfection compounds that are delivered to wells under high pressure to fracture nock formations and keep the fractures open. Also known as hydraulic stimulation fluid.
Frac Tank	Portable tank used to hold freshwater, fracing fluid, flowback water, flowback sand, or drilling mud.
Gel Mud	Water-based drilling mud.
HDPE Liner	High-Density Polyethylene liner used at drilling and well completion sites to provide secondary containment.
Horizontal Directional Drilling	Boring method use to install pipelines in shallow bedrock without excavating.
Low Gravity Solids	Fines generated in the drilling process that are separated from the drilling mud.
Metering Station	Station used to measure the amount of gas delivered to the gas transmission pipeline.
Mud Tank	Tank used to contain drilling mud.
Oil-based Mud	Drilling fluid that contains mineral oil and other drilling fluids.
Oily Rags	Rags and other debris that contain residual amounts of waste oil.
Paint Filter Test	Test method used to determine the presence of free liquids in a representative sample of waste. Material is placed in a paint filter, if any

	portion of the material passes through and drops from the filter within a five (5) minute test period, the material is deemed to contain free liquids
Pig Catcher	Equipment connected to a pipeline that catches a "Pig" used for cleaning the pipeline.
Pigging Solids	Solid waste material generated during pipeline cleaning and maintenance.
Pill Tank	Tank used to introduce drilling fluid constituents and additives in the drilling fluid.
Produced Water	Late-stage flowback water with elevated salinity that is captured at production wells, compressor stations and metering stations.
Recycle	The process of regenerating or processing used materials to make them suitable for their original intended use.
Reuse	The process of returning used materials to their original intended use without treatment or processing.
Roll-off Container	Open-topped bulk solid shipping container that can be removed from the tractor trailer that transports it to the site.
Sand Catcher	Equipment used to capture flowback sand from the gas stream.
Sand Tank	Tank used to store flowback sand.
Scrubber	Equipment used to clean the gas stream of undesirable constituents at the compressor station before it is delivered to the metering station or gas transmission line.
Secondary Containment	Any surface structure designed to capture liquid material spills from processes or above ground storage tanks.
Settling Tank	A tank that uses gravity and retention time to separate solids from liquids.
Shale Bin	Tank used to store drill cuttings. Typically used to bulk up cuttings that do no pass the paint filter test.
Shale Shaker	Equipment used to remove drill cuttings from drilling mud.
Slug Catcher	Equipment used at compressor and metering stations that capture large volumes of water traveling in the gas pipeline
Municipal Waste	Refuse and trash that originates from offices, lunch rooms or other facilities that contain no residual chemical contaminants.
Tank Cleanouts	Residues on the bottom of storage tanks that are removed periodically.
Three-phase Separator	Equipment that separates gasses, liquids and solids into their separate phases.
Two-phase Separator	Equipment that separates gasses from liquids.
Waste Oils	Used oil from engines, compressors or other oil sources that cannot be reused. Most waste oil generated is recycled.
Water-based Drilling Mud	Drilling fluid that contains no significant amounts of mineral oil or other organic liquids.
Wet Gas	Gas that has a high concentration of water vapour or other liquids associated with gas exploration and production.





Drilling Waste Streams

See Figures for Drilling waste stream flow diagrams.

	Waste	Responsible	Onsite Storage	Sampling	Analytical Testing	Shipping		Disposal, Reuse, or	
Waste Name	Classification	Party	Requirements	Requirements	Required	Document	Transporters	Recycling	Additional Information
Air Drill Cuttings (Includes drillcuttings, tank cleanouts, and low gravity solids.)	This is not a RCRA or PA Hazardous Waste. It is a PA Residual Waste. RWC 810 – Drill Cuttings	Drilling Foreman	Store in shale bin or DOT approved bulk shipping container.	1 sample per pad collected by Sampling Contractor and sent to approved laboratory.	Testing is required. See landfill-specific requirements.	Use a manifest when transporting offsite.	Use an approved hauler with Pennsylvania Residual Waste Hauler Waste Transporter Permits.	Dispose of at an approved Pennsylvania Residual Waste Landfill.	Contact Sampling Contractor to obtain samples 72 hours prior to hauling.
Water-based Mud Drill Cuttings (Includes drillcuttings, tank cleanouts, and low gravity solids.)	This is not a RCRA or Pennsylvania Hazardous Waste. It is a Pennsylvania Residual Waste. RWC 810 – Drill Cuttings	Drilling Foreman	Store in shale bin or DOT approved bulk shipping container.	1 sample per pad collected by Sampling Contractor and sent to approved laboratory.	Testing is required. See landfill-specific requirements.	Use a manifest when transporting offsite.	Use an approved hauler with Pennsylvania Residual Waste Hauler Permits.	Dispose of at an approved Pennsylvania Residual Waste Landfill.	Contact Sampling Contractor to obtain samples 72 hours prior to hauling.
Oil-based Mud Drill Cuttings (Includes drillcuttings, tank cleanouts, and low gravity solids.)	This is not a RCRA or Pennsylvania Hazardous Waste. It is a Pennsylvania Residual Waste. RWC 810 – Drill Cuttings	Drilling Foreman	Store in shale bin or DOT approved bulk shipping container.	1 sample per pad collected by Sampling Contractor and sent to approved laboratory.	Testing is required. See landfill-specific requirements.	Use a manifest when transporting offsite.	Use an approved hauler with Pennsylvania Residual Waste Hauler Permits.	Dispose of at an approved Pennsylvania Residual Waste Landfill.	Contact Sampling Contractor to obtain samples 72 hours prior to hauling.
Cement Returns	This is not a RCRA or Pennsylvania Hazardous Waste. It is a Pennsylvania Residual Waste. RWC 810 – Drill Cuttings	Drilling Foreman	Store in shale bin or DOT approved bulk shipping container.	1 sample per pad collected by Sampling Contractor and sent to approved laboratory.	Testing is required. See landfill-specific requirements.	Use a manifest when transporting offsite.	Use an approved hauler with Pennsylvania Residual Waste Hauler Permits.	Dispose of at an approved Pennsylvania Residual Waste Landfill.	Contact Sampling Contractor to obtain samples 72 hours prior to hauling.
Generated Municipal Waste (Includes office and lunchroom waste and refuse, with no oil filters, oily rags or residues.)	Municipal Waste such as office refuse and lunch room waste are not Pennsylvania residual wastes.	Drilling Foreman	Store in roll-off container supplied by landfill.	None required	N/A	Use a bill of lading when transporting offsite.	Use an approved hauler with a Pennsylvania Residual Waste Hauler Permit.	Dispose of at an approved Pennsylvania Residual Waste permitted landfill.	Generated municipal waste goes to Landfill.





Drilling Waste Streams - Continued

•									
	Waste	Responsible	Onsite Storage	Sampling	Analytical Testing	Shipping		Disposal, Reuse,	
Waste Name	Classification	Party	Requirements	Requirements	Required	Document	Transporters	or Recycling	Additional Information
Secondary	Clean rainwater in secondary containment is not			Collect 1 representative sample.	Field test for pH, specific conductivity, and look for evidence of an oily sheen.	N/A	N/A		See "Discharge of Collected Surface Run-on/Run-off SOP" for specific procedures.
Containment Water (Clean rainwater – sampling and analysis dependant on disposal options.)	a RCRA or Pennsylvania hazardous waste or a Pennsylvania residual waste.	Drilling Foreman	Store in secondary containment or above ground storage tank.	Collect 1 sample per 50 bbls of contained water	The fracing company at the receiving pad will test the water for frac water suitability.	Use a bill of lading when transporting the material offsite.	Use an approved hauler with a Pennsylvania Residual Waste Hauler Permit.	Use water at completion locations for hydrofracing.	Contact Water Management to obtain samples 72 hours prior to hauling.
	This is not a RCRA or Pennsylvania Hazardous Waste. It is a Pennsylvania Residual Waste.		Store in shale bin or DOT approved bulk shipping container with drill cuttings or mix with	1 sample (with drill cuttings) per pad collected by Sampling Contractor and sent	Testing is required. See landfill-specific	Use a manifest	Use an approved hauler with Pennsylvania	Dispose of at an approved Pennsylvania Residual Waste	Contact Sampling Contractor to obtain
Boiler Water Blowdown	RWC 499 – Other Generic Waste	Drilling Foreman	drilling fluids.	to approved laboratory.	requirements.	transporting offsite.	Residual Waste Haule Permits.	Landfill.	samples 72 hours prior to hauling.
HDPE Liner (Includes all geosynthetics used for secondary containment.)	This is not a RCRA or Pennsylvania Hazardous Waste. It is a Pennsylvania Residual Waste. RWC 409 – Polyethylene Liner	Drilling Foreman	Cut HDPE liner into sections and store in DOT approved bulk shipping container.	None Required	N/A	Use a manifest when transporting the material offsite.	Use an approved hauler with Pennsylvania Residual Waste Hauler Permits.	Dispose of at an approved Pennsylvania Residual Waste Landfill.	
Clean Liner Sand (Sand associated with HDPE liner and secondary containment on a site that did not experience any spills)	This is not a waste material and can be reused.	Drilling Foreman	N/A	None Required	N/A	Use a bill of lading when transporting offsite.	Use an approved hauler. A Pennsylvania Residual Waste Transporter is not required.	Reuse sand at another drilling or completion site or store	haul and reuse or store





Drilling Waste Streams - Continued

	Waste	Responsible	Onsite Storage	Sampling	Analytical Testing	Shipping		Disposal, Reuse,	
Waste Name	Classification	Party	Requirements	Requirements	Required	Document	Transporters	or Recycling	Additional Information
Potentially Impacted Liner Sand (Sand associated with HDPE liner and secondary containment on a site that did experience a spill.)	Waste classification depends on test results and a determination by the Environmental Protection Team for compliance with PADEP Management of Fill Policy dated August 7, 2010.	Drilling Foreman	N/A	A minimum of 8 samples (specified in PADEP Management of Fill Policy dated August 7, 2010) collected by Environmental Consultant and sent to approved laboratory.	Test for the parameters specified in PADEP Management of Fill Policy dated August 7, 2010.	Use a manifest for sand that will be disposed of in a landfill. Use a bill of lading for soil that is determined to be acceptable for reuse offsite.	Use an approved hauler. A Pennsylvania Residual Waste Transporter is required for transport to a landfill.	Reuse sand that meets PADEP Management of Fill Policy standards for clean fill at other drilling or completion sites or store at an offsite laydown yard. Dispose sand that does not meet the standards at an approved Pennsylvania Residual Waste Landfill.	Contact Contractor
Grey Water (Includes sewage and septic wastes.)	This is not a RCRA Pennsylvania Hazardous Waste, or a Pennsylvania Residual Waste. There is no Pennsylvania RWC number.	Drilling Foreman	Store in polyethylene holding tank.			Use a bill of lading when transporting offsite.	Use an approved hauler registered to transport residential septic waste,	Dispose of at a local sewage treatment plant.	The approved hauler will arrange for and dispose of the grey water at a local sewage treatment plant.
Contractor Generated Municipal Waste (Includes office and lunchroom waste with no oil filters, oily rags, or residues.)	Municipal Waste such as office refuse and lunch room waste are not Pennsylvania residual wastes.	Drilling Contractor	Store in DOT approved bulk shipping container.	None required	N/A	Use a manifest acceptable to PADEP or bill of lading when transporting offsite.	Use an approved hauler of the contractor's choice with Pennsylvania Residual Waste Hauler Transporter Permits.	Dispose of at an approved Pennsylvania Residual Waste Landfill of the contractor's choice.	
Contractor Generated Residual Waste (Includes refuse, oil filters, and oily rags.)	This is not a RCRA or Pennsylvania Hazardous Waste. It is a Pennsylvania Residual Waste. RWC 499 – Other Generic Wastes RWC 472 – Spent Filters RWC 503 – Oil- Containing Waste (Absorbents, Rags)	Drilling Contractor	Store in DOT approved bulk shipping container.	None required	N/A	Use a manifest acceptable to PADEP or bill of lading when transporting offsite.	Use an approved hauler of the contractor's choice with Pennsylvania Residual Waste Hauler Permits.	Dispose of at an approved Pennsylvania Residual Waste Landfill of the contractor's choice.	





	Waste	Besponskie	Craite Storage	WALLES THE PARTY NAMED IN	Analytical Testing	THEFT			TWO	ad, Rouse,					
Wester Name	Clearification	Party	Requirements	Sanging	Required	Decument	Tree	sporters.			Additional Inflan	matton			
Firetock Sent & Number	The a set a RCAR or Ferregistrial Viscontinus Western Sterin Ster	Completion Freeze	Store is a bar task or OOT approved lock objecting consistent	LINER	Toring is required. See, regularized		1	de selle de selle de Wants de Plants	Character of the Charac	District	Contact Sample Contractor to distan- 77 feaces price to to Sampling continue desain landfill agen- desain affects affects affects				
Chirachanth Minter for more in Faming	This is not a RCRA. or Fermischerin Historia Vitaria I'm a Permischeria Franchis Worte Erric 2(4 - Franky	Completes	Store in the test or allows proped strongs	Contact Water Wanagement to	The second	Division of the latest of the	72	e still a	sampleto						
Produced Water (n to reprint)	Faul Mone This is not a PCRIX. or Panticularity Papertine, Martin It is a Parrocchania Faultual Marcin. #1901 MIT - Brewn	Completion Foreston	Store in the best or allow points	The mail contests are sampled by the produced eather response	The track contents are backed by the postered water corpolar to gir and collection.	Use a market	-	Promit,	ents, bedefacting with an Take actor to produced of eather recycler for once conditioning prior to finate.		or to produced supplies to sell produced to a silver to be at other to be at othe				
MOPE Liner (minds of geometrics conf for interesting confidences)	The a set a BCRS or Parenthipsis Passetter Waste It is a Personnal Feedual Waste FISC 435 — Policytoken Line	Completion	Curt-CIFE braciety SF + 100 sections and plant in COF opposed bulk objecting continues	1	-	Use a strature when transporting the state of the	17	de with the with the filests of Filests to Filests	ACCOUNT	Parameteria Stanta Landilla					
Clean Litter Sand (Derf scotched with 1075 line and service toriumset et a startul de expertenza are 1976.)	The term of marin.	Companie	Con	None impried	NA.	Use a bit of balling array recogniting official	Pan Pan Pan Pan	approved obj. 5 replaying or Vision ories a not privat.	drilling o	ed a come e original	Paul pril mosa e s	-			
			Section	pure for Wilet Compt	etion waste stream fo	or daprens						w	ell Completions V	/aute Streams – C	omn
							1	Weste	Name	Waste Classification	Responsible Party	Overte Storage Sequirements	Sampling Requirements	Analytical Testing	Sir Oo
								Potent forgracite facilitate (Sent series	tipily d Lines of	Mass continued departs on the departs and a department of the Department Protection Team's compliance will Protect along the Protection Team's first and the Protection of the			A minimum of 3 services in facility for impropriety of 70 Ayring Street August 7, 20 for collection by Christophina part and a property of the	-	1/20 00 to 00 to 00 to 00 to

Weste Name	Classification	Perty	Requirements	Requirements	Required	Chocusterat	Transporters	ar Recycling	Additional Information
Potentially Impached Lines Send (Sent account with CME, from and particular containment or a standard on traphoment or and to the traphoment or the con-	Massa classification depends on tree! Health set a Date-chication to the Devicement of the Devicement of Team plants on the Devicement of the Postay street. 7, 2015.	Competen	No.	A minimum of 8 serges is parties in 4600° Minispation of 78 Arrivo Street August 1 2010; collected by Chroporopital Computer set used to approved toleration.	Taxo for the assessment specification EVEST Messagement of To Portion Board Angient 7, 2018.	Vice of properties to a state that the properties of the propertie	Des on approved faule: A fighter trace facilité l'étaire Tacoporte: is imposée for injurgent is a south	Regime send that means, its Claim Villangement of Poll Proling stampings for clear following or completion offers and the country of the pollowing of the pollo	Selant contents
Constructor Generated Residual Works Selektor school of Steel, and of regul	Time is not a MCRA or Political National Washington Was	Timephelan Pag Contractor	Ours in DOT aggreened buth Attacking Southeaster		2	Use a manifest assessable to PAPEP or till of lating when same porting offside	Use on approved. Supple of the contractor's challen and the Territory busine if posterior theory tracks Plannits.	Unipoid of all an approved Factory's write Pleasabled Waven Lauriffe of the mentionin's challenges.	
Contractor Generated Manicipal Wests Indicate office and purious nests with re- al fines, say, regs, or resource.	Municipal Where each as price where are touch their weeks are not Pennsylvania vanishis witeher	Completion Fig.	Sura in DOT any and built shipsing applications	No. of Contract of		(rea x mention to couplable to PRDEP or 10 of telling under to collecting artists.)	Value of secretary for the section of the sections of the sections of Parcel Parcel Section 1999 (1999) (19	Dispute of all an Approved Planton Vento Residual Weeks Landfor of the newholeter's	1
Contractor Generated Waster Oil	This is not a NORA or Patricularia (Hazara Visitada Indiana Hazara Visitada Resoluti Osara Resoluti Osara Visitada Resoluti Osara Visitada	Completon file Contractor	Service Contraction	Sympley is perfected by waste or Spoothe and lessed on their pared and operating major energy	Analytical tening is participated by votate oil amounts and based on their parent and opening input terminal.	The comments shall use a tell of lading or manifest amongsolds to PACET when transporting affide	The contractor shall use a haster with featodylcasia flysoldad Waste Haster Parests relected by the wayste of exception	The contractor shall respect or depose of the secretarian with the water of authorities and contract and contract respects respectively.	





Production Well (High and Low Pressure) Waste Streams See Figures for Production Well waste stream flow diagrams. Disposal, Resen. Worls Name Classification or flacycling This is not a SCRA-or Parriculation Expensive Therm. the a number promod Perceptions Resided Warrs (1998) Perce The track contents are complet by the professed water The brook contents are lasted by the produced water recycles for pro water necessor for conditioning prior to Done in the tank or Produced Water (to be recycled) altern ground strongs tard. recox at other completion class NINC RE - Box eration and recor This is not a ROTAL or Petrophisma Padardous Thems I've a Perrophisma Residue Heess 2 hours prior to healing Store in an altern ground storage tech. flac term, or DOT Use or approve Sealer with Perceptures Recoked Wilson Hader Pares Flowback Sand & Currowner and nave and obtain booth approved Skerige BUILDING. Flowback Date Field terr for you e Contage of Collecte Surface Run-oxiRun-off SOF for specific Colect 1 Chiefe ratioestics in semmiley contrasted is not a RCSA or Permyloade toparties waste or a Permyloade Use or approved Paulie with a Permignance Record Vision Insular Paulie Insular Paulie The frecing company at the reporting pail will lest the water for Use a bit of being uner. transporting to (See endro al corrupte) Securitorio for Traditificacing.

Works Name	Week Circumstan	Frequentine Party	Oraște Sturage Resuccessoria	Sampling Requirements	Acotylical Testing	Dispose Countries	Tomacotora	Disposal, Reuse.	Amittanal tehemater
Produced Water	The a new a SCEA, or Farmuly sets. Please the Personnel Steam Section			The track contents are sampled to the	Not one of	-	tite a langer wire per appropria	Time autor to produced autor recycles to confidency prior to	
to promittee	NOC SE-SHA	Funcia.	grand strage last.	probabilities require	and relation.	Smith Hustram Smithy	Principal Water Header Princip	completion class.	temporation and recording
	This is not a POSTA or Paymon/sprint Head Paymon Holes Frank Paymon Head Paymon Head Reported Head				0)	-	the statement of the st	The offender amplican	
Step Tark College Emplace	MINC 421 - Stribuse	Tours	Down as above	The tools contents and completel by the requirement facility	No tipe common and	material offices to the hadronic facility.	Participants Switch State Hode Parts	and the autoblied by the troublement facility and dispensed of the proofit	
Marks CE (Name of tree company and argues)	The sale of FAA or Pares closes was been been been been been been been bee	Towns	Description of the last of the	Acres	Application of the second	The a number of the control of the c	The or opposed frame with the control of the contro	flucycle for warie of it accordance with the work of expeller's period and spending responses.	
Securitary Containment	Charles in contract in the contract of the con		~	Court	Page and to pt. specify conductorly, win but to exceeds of an electron	100	200	Total our entropies of the control o	tes Touriego of Juliana Estata flui-activa ut 60P to apartis promitima
Water Clair service - sensing and endout- learning or endout- learning or endout-	A NCRA at Passayluses Insperiors market a Passayluses	Francis	Name and Address of the Owner, where the Owner, which is the	Mary Common	The basing company of the reciprory and will have the sales for the come sales for	COLUMN TO SERVICE STATE OF THE	The at address of the control of the	The salar at completion heatens for Supplements	Contact Wide Managerber to datase parages. V tools printly healing





			See 5		tion Waste Stre										
Wante Name	Wante Clean/friedless	Feety.		Sumpring Supprintments	Analytical Teating Sequent		Tremporters	(Improst, Name, or Respecting	400	tions between					
Produced Water Jr In House	Tip and a filled a Paragraph New York Torre 1 to a Paragraph Residue Torre		Doministration.	The death controls on complete by the produced comp	served by the professor matter despites for \$1	manage affolio	Particulation Fraction Water	nates woulde for conditioning piler to distant of other	Carin	at othe management set it morthelic					
	RISK SEC - Briss File CHICA SHORM or Televisions support Reserving transport Reserving transport Reserving transport Reserving transport Reserving RISK SEC - Sec STATE SEC STATE STATE SEC STATE SEC STATE SEC STATE SEC STATE SEC STATE SEC STATE STATE SEC STATE SEC STATE SEC STATE SEC STATE SEC STATE SEC STATE STATE SEC STATE ST		grand strongs sale.		0	V	distinct Parent	angelo da	Ī						
Committed Residual Waster Endotte place seem, contrastor man, flace, and sto-up.	TOTAL TOTAL	Faston	Steep in SCT aggressed both origining contrading	2	1	Treatment of the contract of t	The spraggrand Spaler with y Franchister Franchister Franchister Franchister Franchister Franchister Franchister	Character of the control of the cont	145	miles melled code to the code of the code of the desired provided to return for code					
Security	The annual of particular of particular of the sale			LOW !	Factor for pr. marries controlled. and the following of \$1.00 others	10.0	9,4	protection registered forms a procedure on forms a position (CSL)?	6,4	Distrippe of Collected lead Automorphisms SOF for specific proceedures					
Migher (/) has common - compley or deligated spleas.	p Bijdek ja Parmyskapin Rappillion kapinon L Parmyskapin Radiad Andria	Famous	-	Street or street	The Parties of State of the Sta	The sale of the sa	Technicinate Periodical States Periodical States Periodical Periodical States Periodical States Periodical States Period	Ton water of common Scott Common Scott Common	1 44.00	et fine faregated an imple (fine)					
			-									Pip	seline Constru	ction & Horizo	ontal Direction
									1	Waste Name	Waste Classification	Responsible Party	Oneite Storage Requirements	Sampling Requirements	Analytical Testing Require
								_	=	Bell Cuttings	ACO Bill systemps are not a RUTA or Pernaylorana Hazardhus Hisara ar a Fernayloraha Resoluti Weste Haria ir ne Pernayloraha NWC number	#8000#####	Only surfrage tier he should at the grand	Nova record	10.0
											HDD and surrings are for a RCRA or Ferrouvalnia		1000		1

Waste Name	Classification	Responsible Party	Requirements	Requirements	Testing Required	Document	Transporters	Oreposal, Rivuse, or Recycling	Additional Information
Drill Cuttings	ACC oil systings are not a RCPA or Pennsylvania intraction (Marie intra Fennsylvania Residual Waste Thank to no Pennsylvania NWC number	#OD Comments	Ordinatings can be about or the great	Nova-warred	16/16	ha	NA.	HEO cultings are used as pipeline backful.	300000 Sales II A
Drilling Must	HOD all Judge are for a FCRA or Femographia Massettine Media or a Patrosylvania Residual Waste. There is no Femographian 6WC Judge	+DD Campana	Omeng mud part be stored in nurface impoundments or that transc	Note that the		NA.	144	HDC enting must in used as appartie backfil, recised on subsequent jobs, or physically expected via apparties.	
Contractor	This is not a RCRU. or Permish area Hapterdoor Weste tris a Permishana Rapidual Warre			Sampling is performed by westerois morphis and based as close	Analytical terring to performal to making all services and based at their permit and	The contractor shall use a manifest acceptable to PACEF when	The contractor shall one a house with Perceptuals Residual Waste Hanter and New York Waster Transporter Permits	The contractor shall respons or dispress of the waste oil in populations with the waste oil recopier's	
Generated Waster Cit	AND 500 - Wave De	HID Committee	Store is DOF approved drums.	permit and upstating	operating magazinessis	transporting offside	selected by the warris of mayories	parted and operating requirements.	
Contractor Generated Nesishad Weste Decision floor and oly up 1	This is not a RCRA or Femny/Jums in Apparatus Washe It is a Pantopoliumia Residual Washe RVC 412 - Spent Foliars WWC 803 - Dis Concaring (Seaty Jopotherts, Right)	+830 C	Davi in DOF assessed has shaping containers.	Non-reported	NA	Use a tell of leating when transporting the contracted offside.	The contractor shall use a hyster of the contractor's shallor acts Permayle and Restitud Waste Facility and New York Waste Hassaguiste Permits	The contractor shall glapoin of eastle at a Percey funce. Premium Premium Waste or Nove York Municipal Warrs partitival lamified of the same lateral of the same lateral or the lateral or the same lateral or the same lateral or the later	





		WASTE T	RANSPORT MA	ANIFEST						
1.	INFORMATI	AFE:		Manufeet No. 1001						
ALC: NO	1/2		Shipping Date:	62 12 2011						
Generating Liscation Information	VE-10-10-11-11-11-11-11-11-11-11-11-11-11-		Estimated Quantity Shipped	15						
			Rig Name & No.:	1						
Waste	1. Alt Dist Cuttings	3 Frac Flow Back Sand	S. Dand Livers from Fac	7. Other, Please Describe Below						
Diescriptori Diescriptori	2, Of Sweet Ord College	4 Cases Clean Up Set	E. General Polices		1					
Approval / Permit No.		13.0								
Ekfing Address										
Drilling Foreman		To Base	Rig Email		. Carrage of the carrier	on 2. Transporter informat		11.0 W. 12.0		
Foreman Signature			Rig Phone No.		F	ORTER INFORMATION	or been worn good			_
			Rig Phone No.		2. TRANSP				Transporter Permit No.	I
			Rig Phone No.		2. TRANSF				Transporter	
			Rig Phone No.		2. TRANSP			-	Transporter	
			Rig Phone No.		2. TRANSF Tracking Company	ORTER INFORMATION			Transporter	State State
			Rig Phone No.		2. TRANSE Trucking Company Address	ORTER INFORMATION		Driveria	Transporter	No. 4
			Rig Phone No.		2. TRANSF Tracking Company Address Dover's Name License	ORTER INFORMATION	ack	-	Transporter Permit No.	COLUMN TO A COLUMN
			Rig Phone No.		2. TRANSF Trucking Company. Address Driver's Name Uceroe Plate No.	ORITER INFORMATION	trees and the second	Dever's Signature Track Tick	Stanspotse Permit No.	Con
			Rig Phone No.		2. TRANSF Tracking Complety Address Driver's Planse License private fair file file or transport into Winds for E a critical to being able sock load file strip goods	ORITER INFORMATION If It is park) copies of the manula sket, from truck driver before to the control of the co	ack sto the fluce dover a seaving location.	Directi Signature Track Tick No.	Transporter Permit No	er before giving them to the t
			Rig Phone No.		2. TRANSF Tracking Complety Address Driver's Planse License private fair file file or transport into Winds for E a critical to being able sock load file strip goods	ORTER INFORMATION To park copies of the manife set from truck driver before to the coale. To properly track the coale. To the Wales Decomposite by a set of the Wales Decomposite by a set of the Wales Decomposite.	ack sto the fluce dover a seaving location.	Orner's Signature Forck Tick No.	Transporter Permit No : et copies logething completed pro- riation (e.g., Investi	er before giving them to the toperty.





Pennsylvania Waste Management Guide

Date

Table of Contents

Introduction	1
Glossary of Terms	2
Drilling Waste Streams	3
Well Completion Waste Streams	7
Production Well (High and Low Pressure) Waste Streams	11
Compressor Station Waste Streams	13
Metering Station Waste Streams	16
Pipeline Construction & Horizontal Directional Drilling Waste Streams	18
Appendix A – Waste Manifesting Procedures	29
Appendix B – Approved Disposal Facilities	31
Note: Refer to Appendices B-1 through B-4 for specific disposal facility information. Appendix B-1 – Landfills. Appendix B-2 – Produced W Recycling Facilities.	ater 31
Appendix B-3 – Used Oil Recyclers. Appendix B-4 – Other Treatment a Transfer Facilities for Slop Tank Oil/Water Emulsion.	ind 31
Appendix B-1 – Landfills	32
Appendix B-2 - Produced Water Recyding Facilities	34
Appendix B-3 – Used Oil Recyclers	37
Appendix B-4 – Other Treatment and Transfer Facilities for Slop Tank C Emulsion	il/Water 38
Appendix C – Approved Haulers	41
Appendix D – Approved Laboratories	43

Appendix E - Chart of Approved Water Management & Disposal Practices	4
Appendix F – Approved Waste Environmental Consultants and Sampling Contractors	4
Appendix G - Discharge of Collected Surface Run-on/Run-off Water SOP	4
Appendix H - PA Residual Waste Reporting Requirements	4







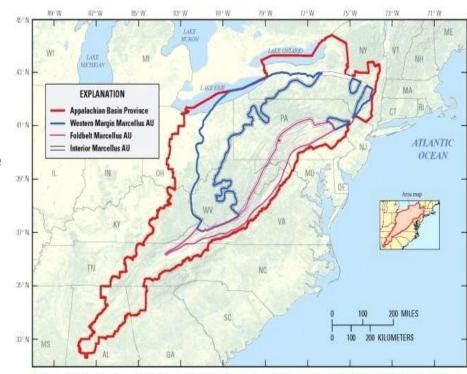




Conclusions

- Shale Gas has presented new waste streams to the waste industry
- For Pennsylvania a concise waste management program has been used to properly dispose of the shale wastes within the current waste regulations

What is next ...
Be prepared for additional disposal needs as the Marcellus and Utica play develops further.



Reference: USGS, Assessment of Undiscovered Oil and Gas Resources of the Devonian Marcellus Shale of the Appalachian Basin Province: 2011



March 2011 56



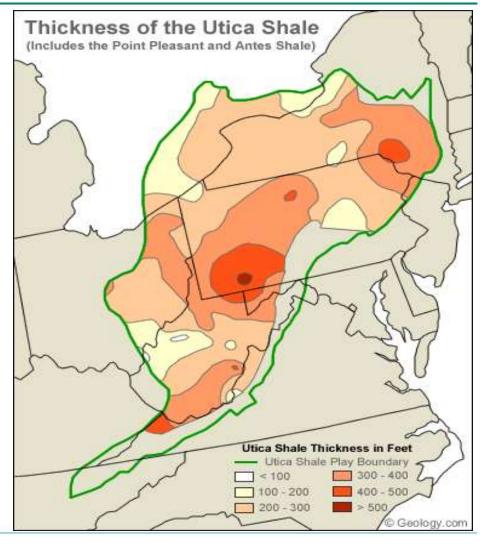
Environmental Research & Education Foundation (EREF) Webinar

The <u>Utica Shale Formation</u> underlies the Marcellus Formation with land purchases, exploration and well drilling has already commenced in Ohio.

Charlie Ballod cballod@golder.com

Bill Decker bdecker@golder.com

Thank You!





March 2011 57